



Quality...from Professionals...for Professionals!

Proudly made in Fall River, MA, U.S.A. from domestic and imported materials. Often copied, never equaled.

Industry Leading Patents

The Control of the Month Stone

The Month Ston

Over the years, we have developed new concepts for our riders, many have been patented. Here are a few of them...

- Ergonomic Fit
- Armor Systems
- Flow Through Ventilation
- Twin Front Zip

Currently Vanson holds over 10 unique patents.

Comfort + Innovation

- = Confidence + Concentration
- = Safety + Speed
- = No Compromises



Custom Racing Suits • **Experience the best!** 951 Broadway, Fall River, MA 02724

Phone (508) 678-2000 • Fax (508) 677-6773

E-Mail: vanson@vansonleathers.com
Web Site: www.vansonleathers.com

7 Easy Steps

- **1 Pick Product**; **y** select platform (style) to build.
- **2 Order Options**; to enhance platform to suit your needs.
- **3 Detail Design***; Colors, Graphics, Stripes, Lettering & Logos. Use QR code to get to Measuring Guide.



- 5 Make Measurements*; Guaranteed fit, Fit assurance. Easy to use DIY form. Click QR code for Video on how to measure. Step by step directions. We check for a perfect outcome.



6- Insure Investment*; Buy Vanson's unique Asphalt Insurance. Use QR code for more information.



7 - Sign & Send* Order with deposit.

* Use the Suit Guide & Order Form in the Custom Measuring Guide to design, accessorize, insure and record your measurements to complete your order.

Free Consultations!!

Call if you have questions, we are here to help. Or if you would like us to help guide you step by step through the Measurement Process, give us a call to set up an appointment for a Zoom or similar meeting.

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Vanson Suit Tree: *Read	(#) Designates 2 piece suits - all with full circ y made Suits not available as a custom order. Ca	
	Custom	Off-the-Rack
MK4 suits (with armor) Professional Road Racing, side car	V094 double front zipper suit VE94 VL94 V942 (#) ladies available	
Drag Race Drag Racing, Snowmobile Racing	DR1 ladies available DR2 (#) DRL2 (2#) DR2B DR2T	Drag (#)* (sizes 34-54)
Dirt Track Dirtr Track Racing	DT2 (#) DTL2 (2#)	Drag (#)* (sizes 34-54)
Super Motard (with armor) Super Motard Racing, Dirt Tracking, Vintage Road Racing	SM02 ladies available SM22 (#) ladies available	1 piece only (sizes 34-54)
Traditional (extra leather) Vintage Road Racing, Long Boarding, Dirt Tracking	RR1 ladies available RR2 ladies available	
MK2 suits with armor Road Racing, Dirt Tracking, Long Boarding, Side car Racing	RR12 ladies available RR22(#) ladies available	
Street & Track Track Days, Sport Riding	STRC (#) ladies available	
HYBRID - suit with Hump and CE F.A.S. armor Not Available in Custom	HYB1*	(sizes 34 54)
HYBRID - suit with Hump, CE F.A.S. armor and AirPro Airbag Not Available in Custom	HYBA* AirPro Airbag is standard with this suit Trigger assembly located in the hump	(sizes 34 54)
Garage Suit General Wrenching, Everyday Riding	VNV6 ladies Available VNV6	(sizes 34 54)
Car Suit Professional Car Racing, Kart Racing	FD01, FD05 - Double-Zip FS01, FS05 - Single-Zip FP01, FP05 - Pants (sizes 34 54) FJ01, FJ05 - Jacket	



AirPro - airbag option

All suits marked with this icon can have our AirPro airbag added to your order.

Top 12 Reasons to Buy a Vanson

1 - Pride of Ownership

When you get a handmade Vanson custom suit you are joining a very exclusive worldwide club. These suits are heirloom quality, and given basic proper care will give decades of service.

2 - Express Yourself Through the Creation of a Beautiful and Unique Suit

Any graphic - you (we can help you) design it, we will make it. Or look at our design pages for inspiration. Note: subject to design/construction limitations of the basic garment we are making for you.

3 - Value

Get Back Up and Get Going – our suits are NOT crash and replace. Mike Martire has over 60 crashes on his suit; Brian "Crash" Kent over 40. Korry Hogan came off at 248 mph. Just before the finish line and slid 600 feet. Chris Hand got blown off his drag bike at 228 mph. Dale Quarterly lost it at full speed on the Daytona High Banks when his Ducati transmission locked up – 165 mph creating a 400 foot slide. Eric Wood at Homestead came off at 160 mph, and ran back to the pits to relaunch on his back-up bike.

4 - Strength + Protection

Race after race, year after year. Some of our oldest suits are still racing. Made from the strongest leathers, and the innovative and unique patented design features – such as the F.A.S. (Floating Armor System), Double Front Zipper racing suits, Powerstretch Aramid textile panels, RAM Air Sleeve vents, Air Curtain ventilation systems – Vanson continuously works to produce the best at the front of the pack. Take a look at Eric Guilbranson's Crash101 video (on web homepage) on why and how the Vanson suits protect.

5 - Handmade with pride in our workshop in Fall River, Mass, USA.

Our team has over 50 years experience of making dreams come true. We make and finish our own leather. We make our own Aramid textile we call Powerstretch. Every Vanson is designed, engineered, cut and produced in the U.S.A. of imported and domestic materials.

6 - Ownership Registry

All repairs, patterns and alterations are archived to enable us to repair and or reproduce each individual garment. We have tracked lost and stolen Vansons for their owners and the police.

7 - Reconditioning Service

We will clean and bathe Vanson leathers using the same ph balanced oils and waxes used in the original tanning and finishing of the leathers.

8 - Aftercare

We will alter, repair and maintain Vanson leathers whatever the age and condition so long as the finished product is deemed "safe" by us.

9 - Unique Designs & Patents

Double Zipper Front, Floating Armor, Air Bag, ? (optional), Fire-Proof Linings available

10 - Guaranteed Fit

Once measurements have been approved by us, we have the information we need to be able to guarantee the fit for a custom motorcycle jacket, pants or suit. No worries – see our measurement video and pages – or call us, we can help.

11 - Any Size

We will make to fit.

12 - Asphalt Insurance

Take a spill and you've got asphalt insurance you're covered! Who else does that for their customer?

CA PROP 65 A

CALIFORNIA PROP65 WARNING: This product can expose you to chemicals, substances and materials known to the State of California to cause cancer and birth defects or other reproductive harm.

PRODUCT DISCLAIMERS

ADVERTENCIA: Este producto puede exponerlo a productos quimicos, substancias y materiales que el estado de California reconoce como causantes de cancer y defectos de nacimiento u otros danos reproductivos.



VANSON RACING SUIT DISCLAIMER - Motorcycle sports are inherently dangerous and involve the risk of serious injury or death. Riders using these products ride at their own risk with full knowledge of the hazards and risks associated with their activities. Racing suits cannot offer complete protection from injury or death to riders. Racing suits cannot protect areas of the body that are not covered and offer no protection against injuries involving forces other than impact. CAUTION: Body Protectors (Vanson GP F.A.S. armor and CE approved armor) must fit properly and be securely fastened. Racing suit components that are damaged should be destroyed and replaced.

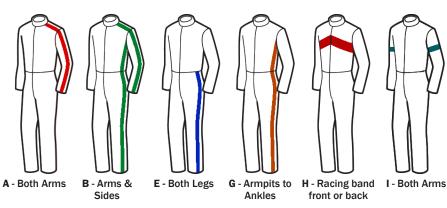


VANSON'S AIR-PRO AIRBAG SUIT DISCLAIMER - Motorcycle sports are inherently dangerous and involve the risk of serious injury or death. Riders using these products ride at their own risk with full knowledge of the hazards and risks associated with their activities. AirBag suits cannot protect areas of the body that are not covered and offer no protection against injuries involving forces other than impact. CAUTION: Body Protectors (Vanson GP F.A.S. armor and CE approved armor) must fit properly and be securely fastened. AirBag components that are damaged should be destroyed and replaced. The protective properties of AirBag suits may be compromised by prior impact, age, and other substances.



VANSON MOTORCYCLE ARMOR DISCLAIMER - Motorcycle Sports are inherently dangerous and involve the risk of serious injury or death. Riders using these products ride at their own risk with full knowledge of the hazards and risks associated with their activities. Armor cannot offer complete protection from injury or death to riders. Motorcycle Armor cannot protect areas of the body that are not covered and offer no protection against injuries involving forces other than impact. CAUTION: Body Armor Protectors (Vanson GP F.A.S. Armor and CE approved Armor) must fit properly and be securely fastened. Armor components that are damaged should be destroyed and replaced.

Stripes



String Style	Location on Suit (see diagrams to left)						
Stripe Style	Α	В	E	G	н	ı	
1 - Single, 1 inch stripe	\$40.00	\$80.00	\$40.00	\$55. ⁰⁰	\$40.00	\$20.00	
2 - Twin, 1 inch stripe	\$75.00	\$150.00	\$75.00	\$90.00	\$80.00	\$37.50	
3 - Triple stripe 2 color	\$99.00	\$198.00	\$115. ⁰⁰	\$ 114 .00	\$ 110 .00	\$49. ⁵⁰	
4 - Two inch stripe	\$40.00	\$80.00	\$40.00	\$55. ⁰⁰	\$50.00	\$20.00	
5 - Three inch stripe	\$40.00	\$80.00	\$60.00	\$55. ⁰⁰	\$60.00	\$20.00	
6 - Two Inch Checkered stripe	\$99.00	\$ 198 .00	\$99.00	\$ 114 .00	\$99.00	\$50.00	
7 - Three Inch Checkered stripe	\$ 125 .00	\$250.00	\$125. ⁰⁰	\$ 1 40.00	\$125. ⁰⁰	\$60.00	
8 - Three Inch Stars	\$99.00	\$ 198 .00	\$99.00	\$ 114 .00	\$99.50	\$50.00	
••• 9 - Three Inch Long Diamonds	\$99.00	\$ 198 .00	\$99.00	\$ 114 .00	\$99.00	\$50.00	

Inlays & Inlay Designs

Inlays are stripes over 3 inches in width. Inlay Designs are those color separations that require seam lines in addition to the basic seams (shown on the diagram). Symmetrical Inlay (side to side symmetry) are priced as $^{$100.^{00}}$ top and $^{$100.^{00}}$ bottom. Asymmetrical Inlays (no symmetry side to side) are $^{$150.^{00}}$ top and $^{$150.^{00}}$ bottom.

Stripe Matrix

Choose stripe pattern you want and location. Example: A4=2 inch (#4) going down arms (A).

Cost $^{\rm s}30.^{\rm co}$ Non standard widths are priced as next widest standard stripe. Stripes over 3" wide are an "inlay" see previous page for costing.

Note: 3M® Reflective tape is offered in any stripe or pattern design as long as it can be done. This is a difficult material to work with.

Note: Foils and Special Effects leather cost 15% more.

Stripes Total \$		

op Inlay Total \$	
Bottom Inlay Total \$	
otal For Inlays \$	

Standard Designs



4

Standard Designs continued



5

Standard Designs continued



\$300.00

\$300.00

\$114.00

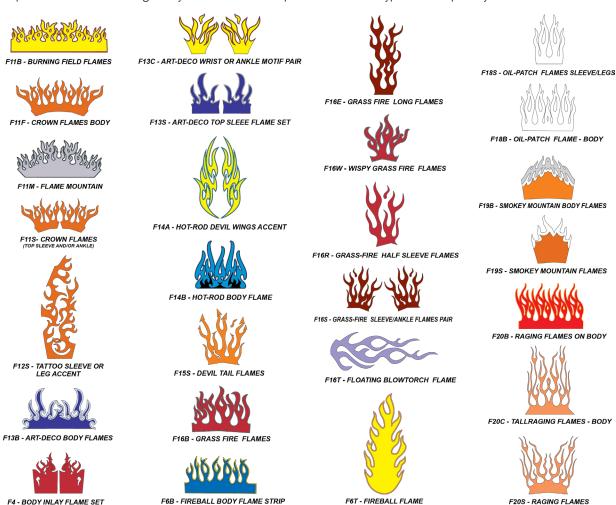
Standard Designs continued



Design Suggestions

Graphic design shown here are additional to the cost of the suit. Call [508]678-2000 for pricing and other choices.

Please Note: representation of these designs may have to be varied dependent on the suit type and the options you choose to have included in you suit.





New! Digital Printing

Heat Processed Digital Printing -Put Your Graphic Directly to the Garment Shell: Leather or Textile.

Call for more information and pricing

Patch Designs (Embroidered or Printed)

Create your own design or choose from one our in house embroidery graphics. If you decide to create your own just send us an image of your art and what size you would like it to be and we will figure out what the stitch count and send you the price to embroider it. Embroidery prices are based on stitch count (\$2.50/1000 stitches).



X016-Star within Star 9102 stitches \$40.00 (6"x6")



X012-Barbed Wire 40057 stitches



X020-Hand of God 1568 stitches \$40.00 (1.25"x1")



\$35.00 (8.25"x6")



anson

X032-Vanson for BUCV 22217 stitches \$35.00 (11.35"x2")

X033-Vanson for Sleeve 12244 stitches \$55.00 (13"x3.25")



X036-Name Number 5721 stitches \$25.00 (4.25"x2.25")



X005-Head Skull 12244 stitches \$45.00 (2"x2")



X004-Made in USA 15655 stitches \$40.00 (5.75"x5.70")



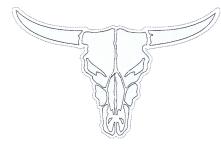
X038-Especially Handmade 5636 stitches \$25.00 (3.5"x3.5")



X037-Monogram 4349 stitches \$15.00 (3"x2")



X0009-Skull Gusset 12244 stitches \$40.00 (2.25"x2.25")



X014-Cow Head 1893 stitches \$45.00 (10.5"x6.75")



X029-Bones for Wallet 28442 stitches \$70.00 (3.75"x5.25")



X039-hand Made Patch \$25.00 (5"x4")



X023-X-Small Star 2307 stitches \$**15.00** (3"x3.15")



X030-Large Vanson Oval 26608 stitches One Oval \$45.00 (10.5"x5.75") Two Ovals \$65.00 (11"x12")



X003-Tribal Flower 6083 stitches \$45.00 (3"x3")

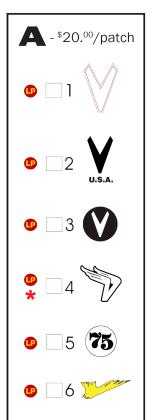


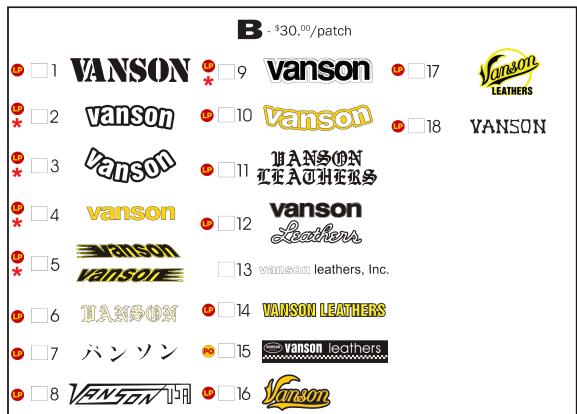
X015-Spade 34940 stitches \$89.00 (5"x6.5")



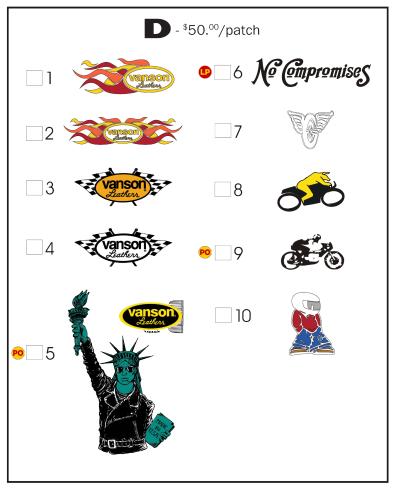
\$20.00 (2.5"x2.5")

Patch Designs (Embroidered or Printed)



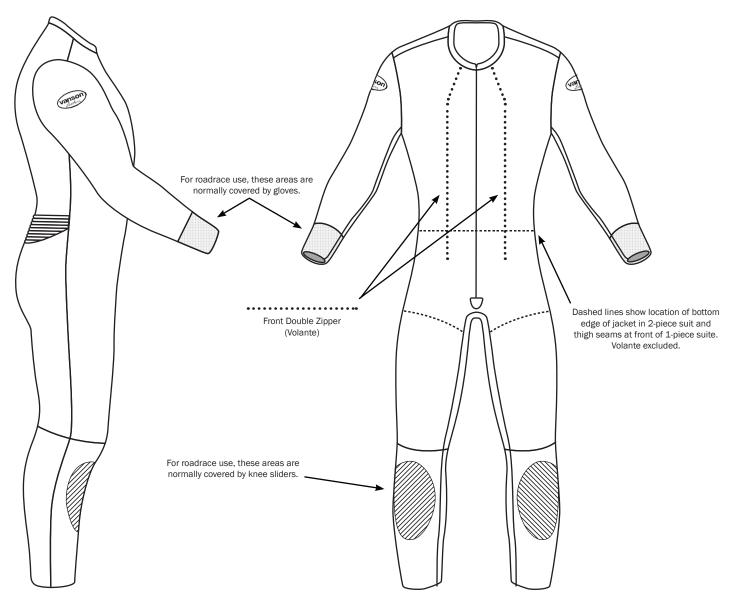






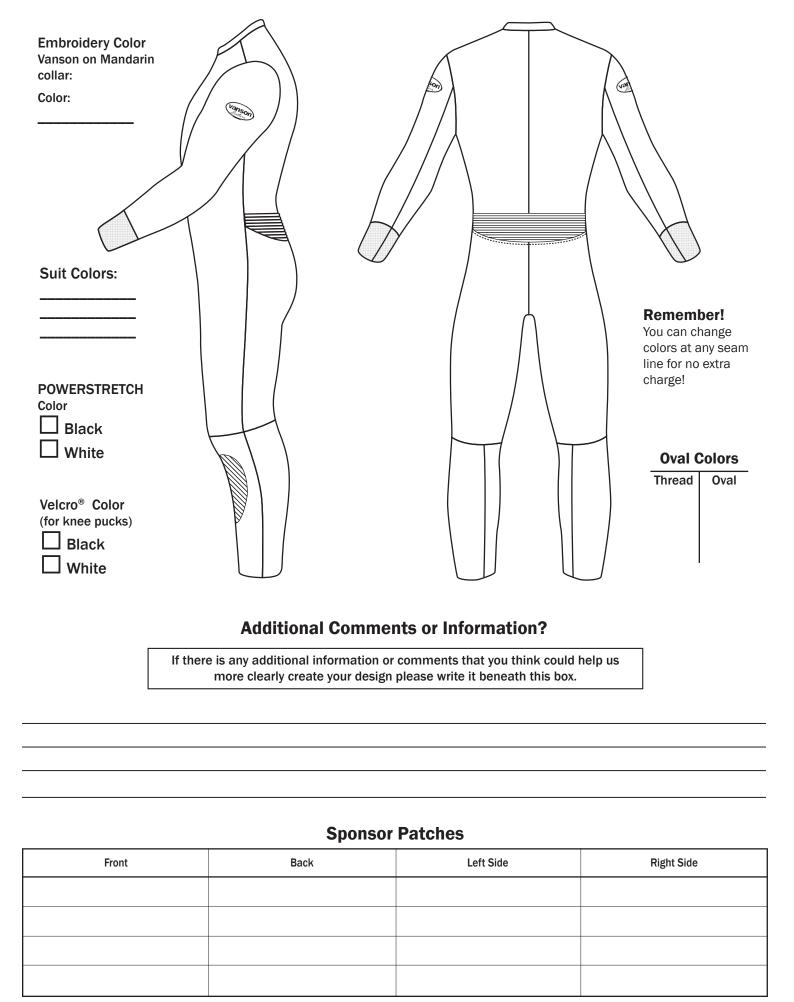
Draw Your Own Design

Sketch suit design and show where any letters or numbers go. Show location of selected options such as sponsor patches and pockets. In addition to this section, fill if letters and numbers are part of your design. After reviewing design, we will advise you of the cost.



DESIGN AND STRIPE NOTES: Use these lines for any notes that may help our design department interpret your design. You will be advised of cost after we have reviewed it.

NOTE: Changes to your order after we have received it may affect our scheduling. Changes made after certain production steps may also incur extra charges.



Letters & Numbers [Types and Sizes]

Choose Type & Style. Fill out the correct section below. Mark on diagram the location and direction the word[s] are to be read. Sizes shown are used as a guide only. Letters are sized to fit the design and pattern based on your specifications.

Types of Letters and Numbers			Sizes of Lett	ers and Numbe	ers
	PLAIN	Р	2 " \$7 ea	3 " \$8 ea	8 " \$1 0 ea
The letters in the boxes after the		0	2 " \$11 ea	3 " \$1 3 ea	8" \$17 ea
examples are to identify the TYPE	SHADOW	SH	2 " \$11 ea	3 " \$1 3 ea	8" \$17 ea
	SLOPING	S	2 " \$7 ea	3" \$8 ea	8" \$10 ea
SLOPING	OUTLUNE	SO	2 " \$11 ea	3 " \$1 3 ea	8" \$17 ea
SLOPING	Silvoni	SS	2 " \$11 ea	3 " \$1 3 ea	8 " \$17 ea

Note: Embroidery is available. Please call for quote. Foil laminated leather 15% extra. Size is used only for pricing and reference. Shape and space may require slight changes in size. If exact size is desired, please contact Vanson directly.

Lettering Type - Embroidered

<u>Size</u>	<u>Plain</u>	<u>Outline</u>
2"	=\$6 ea	=\$12 ea
3"	=\$8 ea	=\$16 ea
4"	=\$10 ea	=\$20 ea

Total Cost of all options and services on this page.

*Carbon X® is a Registered Trademark of Chapman Thermal Products

Note: If you are ordering OUTLINE, SHADOW, SLOPING OUTLINE, or SLOPING SHADOW write the primary [or main] color FIRST followed by the color of the outline or shadow.

Styles of Letters and Numbers

BANCO BALLOON **BLOCK**

Brush Script

FUNHOUSE

EXPO

"SEPONDED "

COOPER

SERPENTINE **TIMES ROMAN** TIMES SCRIPT

*Available in CAPITALS only. Additional fonts available. send sample - we will match as closely as possible.

New! Digital Letter Printing

Heat Processed Digital Printing directly to garment shell: leather or textile. Digital font or from a graphic file.





9B02	2 inch PRINTED LETTERS/NUMBER 2 COLORS	11.00	EACH
9B03	3 inch PRINTED LETTERS/NUMBERS 2 COLORS	13.00	EACH
9B2	2 inch PRINTED LETTERS/NUMBERS ONE COLOR	7.00	EACH
9B3	3 inch PRINTED LETTERS/NUMBERS-SINGLE COLOR	8.00	EACH
9B8	8 inch PRINTED LETTERS/NUMBERS ONE COLOR	10.00	EACH
9BG2	2 inch PRINTED LETTERS/NUMBERS 2 COLORS-SHADOWED-SLOPING OUTLINE-SLOPING SHADOWED	11.00	EACH
9BG3	3 inch PRINTED LETTERS/NUMBER 2 COLORS-SHADOWED-SLOPING OUTLINE-SLOPING SHADOW	13.00	EACH
9BG8	8 inch PRINTED LETTERS/NUMBER 2 COLORS-SHADOWED-SLOPING OUTLIN-SLOPING SHADOWED	17.00	EACH
9B08	8 inch PRINTED LETTERS/NUMBERS 2 COLORS	17.00	EACH
9BS2	2 inch PRINTED LETTERS/NUMBERS ONE COLOR/SLOPING	7.00	EACH
9BS3	3 inch PRINTED LETTERS/NUMBERS ONE COLOR/SLOPING	8.00	EACH
9BS8	8 inch PRINTED LETTERS/NUMBERS ONE COLOR/SLOPING	10.00	EACH

Туре	Size	Style	Wording	Color(s)	Location	Total \$	Total no. of letters

Numbers and letters TOTAL \$

Performance Accessories





Armor

We offer three different levels of armor protection based on your needs and requirements of the race organizations you are partisipating with. Armor is sold in sets of two.



Racing & Street Gloves

Vanson has been making motorcycle specific gloves since 1975. Each style of glove has been designed to fit the needs of each type of riding style (Racing, Cruising, and Sport Riding). Each pair is hand made using the finest materials here in the U.S.



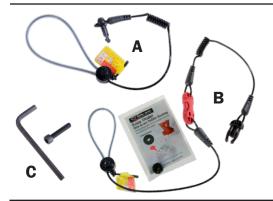
OIL-PAN DIAPERS

Our Oil pan Diapers are designed to fit under the engine to stop leaking oil from reaching the rear tire or the track. We construct our Diapers of Fire Retardant material developed for NASCAR use in Pit Lane.



Air Bag CO, Canister

The CO_2 canister used in the Aib Bag system is a 45 gram CO_2 cartridge. Make sure you have a few on hand for the occasional fall where the air bag system inflates. Remember the cartridge is only good for 1 use and then needs to be replaced.



Air Bag Tethers and Tool Kit

Tether A is for a front load airbag, used typically for drag racing. **Tether B** is for a back load airbag that comes out of the hump, typically used in the tuck position. Both Tether set are sold a complete set, we will not break the bags up. **C** is the recharging tool kit.

Performance Accessories continued





NOBL Blast Vest & NOBP Titanium Kevlar Plate

The NOBL Vest helps protect the upper torso of the rider from blast effects should a motor explode during a run down the Dragway. Protection is from 29 layers of Kevlar® folded tightly together and stitched using a quilting pattern in 3 packed layers. The strength and energy absorbing characteristics of each pack are enhanced by dense 1 diamond quilting! For added protection use our NOBP Titanium metal plate for added protection.



Replacement Vanson Knee Pucks (black or white)

Vanson's Replacement Race Pucks are Velcro attached UHMW and leather racing pucks for high performance riding (sold in pairs) Our Puck are made from UHMW material for smooth wear resistance. Make sure to order spair set if you are ordering the velcro knee puck fields option for your new suit.

Accessories - Track Side and Fun Stuff





Tees & Sweats

Finish off your race attire with one of our timeless tees or sweatshirts. A cool way to show everyone you use the best when it comes to rider protection.

Custom tee shirts are available, call us for more information.

To purchase visit our **Tees & Sweats** collection.



Duffel Bag

Crafted from wax cotton, these bags are extremely water resistant, compact, and easy to carry, perfect for your Vanson Suit. Empty, the bag weighs a little over 2 .24 lbs. (1Kg). All four sides have inside mesh pockets to hold smaller items apart from the main compartment making them easy to segregate and find!

To purchase visit our **Bags & Totes** collection.



Vanson Garage Jacket

Want to look like a complete team? Have your pit and support people all wearing a garage jacket with your team logo or name proudly displayed!

Accessories - Track Side and Fun Stuff continued





Vanson Canopy Bucket Covers

Vanson 5-gallon bucket covers come in a set of four. While Vanson graphics are standard, embroidered and sewn onto the sides, they can be customized with your own designs.





Vanson Directors Chair

Vanson hand-crafted chairs are perfect for track paddock comfort or just relaxing in your own backyard, they fold down easily for convenient storage and transport. Stock models feature the Vanson logo and Star graphic, but of course you can order them with your own name and logo!



Leather Balm

From over 40 years of working with leather we've learned a thing or two about caring for it. That's why we created VANSON LEATHER BALM" "an all-natural product with glycerine, lanoline, neatsfoot oil and carnauba wax mixed together in a water-based emulsion.



Vanson's 50th Anniversary Mug

To mark this special anniversary we looked for a benchmark company that shares our values. We wanted a Vanson of Mugs to make our special edition. In Deneen Pottery we found one: "For nearly 5 decades, we've created hand thrown mugs". "Each mug is hand-thrown" and each Vanson Deneen Mug is individually numbered. Just like our jackets. Can't get better than that!



Vanson 50th Anniversary Bandana

Everybody can use a Bandana; Cowboys, Engineers, Riders...even Lawyers (to wipe away tears?). What better way to mark 50 years of Vanson than to make a cool special edition Bandana? Made right here, in the USA. Our limited edition 50th Anniversary Bandana is perfect for when you need that extra bit of protection from a bitting wind or sun damage!

Accessories - Track Side and Fun Stuff continued



Vanson Lanyard



Keep your keys close with a sporty Vanson Lanyard. All lanyards are black twill tape with either black (tone on tone) or gold embroidery. The business end is a polished nickel-plated heavy-duty solid brass swivel-hook. The embroidery is the Vanson logo. Practical. Convenient. And very secure!



Vanson Baseball Cap

Put on a Black and Yellow Vanson Cap and go back to life's simple pleasures. One Size Fits Most' soft elastic band. Ready to head out? Don't forget your black and yellow Vanson Cap!



Vanson Racing Stickers

Order a set of our Racing Stickers for your race bike, trailer or tool box. Like our Tees & Sweats displaying the Vanson Racing Stickers is a cool way to show everyone you use the best when it comes to rider protection.

Asphalt Insurance

Our Asphalt Insurance should be a no brainer when purchasing a Vanson Racing Suit. No one is exemptfrom falling while racing. Your suit is there to protect you in case of a fall, but what protects the suit? Getting an Vanson Asphalt Insurance Policy when you purchase your suit will give you piece of mind knowing that you can get your suit repaired or replaced*.

Vanson Leather Insurance Policy

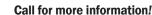
One year of FREE repair on your racing suit of damage caused from crashing while racing. 50% credit for complete replacement of leathers in the event of a serious incident where policy holder is cut out of existing suit. Repair will consist of re-stitching, patching or replacing parts and panels deemed unsafe or unlikely to pass tech inspection.

- 1. Premium is 15% of MSRP of new suit being insured. Insurance Sales are posted as DM-SALES. Suit Valuation is the MSRP = Manufacturer Suggested Retail Price. This Valuation does NOT include RUSH-FEES DISCOUNTS or SPONSORSHIPS.
- **2. ASPHALT INSURANCE** entitles you to ONE YEAR of FREE REPAIR to your racing suit of damage caused from crashing while racing. Repairs will consist of re-stitching, patching or replacing parts and panels deemed unsafe or unlikely to pass Tech-Inspection.
- **3. Replacing graphics or lettering** for cosmetic reasons is not covered by this policy. Repairs are meant to get you back on the track and be able to pass Tech-Inspection.
- **4. In the event of an emergency** Cut-Off and/or the suit being destroyed a complete replacement set of leathers will be produced by Vanson at 1/2 price the MSRP of the insured suit.
- **5. Replacement suit will be** of the same pattern style fit and graphics as the damaged suit. (Verification of emergency cut-off will be requested) Any changes to suit specifications will be chargeable.

- **6. Shipping costs** to and from Vanson are the responsibility of the insured.
- **7. The time frame** for all insured repairs is managed by Vanson Leathers and is subject to the same constraints as paid repairs.
- $\textbf{8. Insurance is not transferable} \ \text{and cannot be used with any other discount promotions or Vanson Sponsorship}.$
- **9. Each Asphalt Insurance Policy** covers one suit identified by its unique Unit-No. Every Asphalt Insurance Policy must be paid for at inception and authorized by Vanson.
- **10. Asphalt Insurance policies** may be renewed annually subject to the approval of Vanson.
- **11.** Vanson reserves the right to change or modify the terms, prices, restrictions, or conditions at any time and at their sole discretion.



OLICY OF ASPHALT INSURANCE



Take Your Measurements

General Instructions:

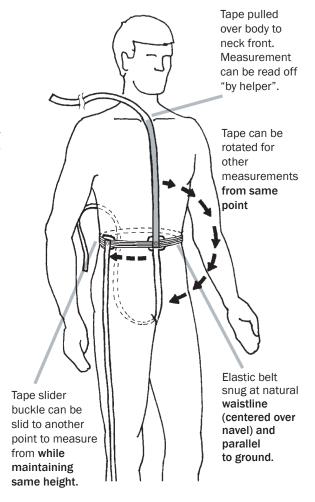
- Never measure yourself. Get someone else to help you.
- For taking measurements, wear jeans that fit you comfortably but snugly and a t-shirt. Empty contents of pockets. Pull up pants for snug fit. Remove belt.
- On measurements involving the waist or "VMD Waist" use Vanson Measuring Device (see below). Another tape will also be required for measuring.
- Pull tape measure snug **DO NOT allow extra** in your measurements.
- Vanson race suits are purposely designed for comfort and ease of movement in the race position. They are designed to be worn over minimum clothing. They may not feel comfortable while standing or walking. They are not designed for touring or pedestrian use.

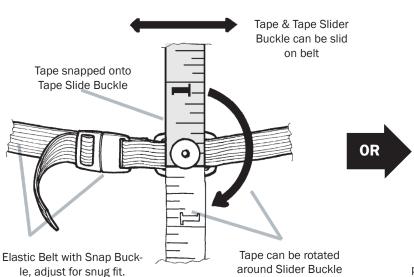
How to Use the Vanson Measuring Device

- This device is designed to assist you in obtaining consistent measurements.
 - This is of utmost importance in order for us to make your suit fit as it should. Use on measurements marked 6.
- Secure the elastic belt part of the device around waist at navel. Make sure belt is parallel to ground.
- The elastic should be a snug fit so it does not move up and down easily when you rotate the tape or slide the tape slider buckle.
- You can now snap the tape to the tape slider buckle.
- Have someone run the tape over your body to the point you need to measure to, then write down the measurement.
- Rotate tape for other measurements that are from the same point. For other measure from points, slide tape slider buckle.

Make sure elastic belt does not move accidentally during measuring process.

If you have questions, call Vanson's help line (508) 678-2000

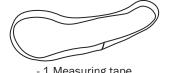




Vanson Measuring Device

Make your own VMD

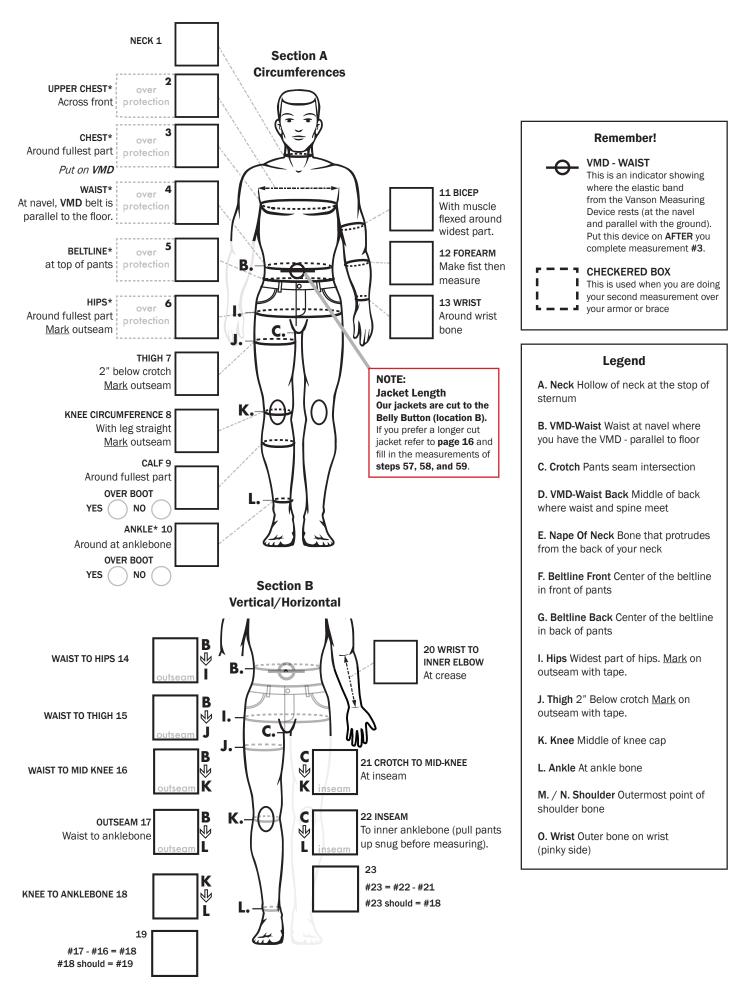
- 1 String/Elastic that will stay in place around waist at navel

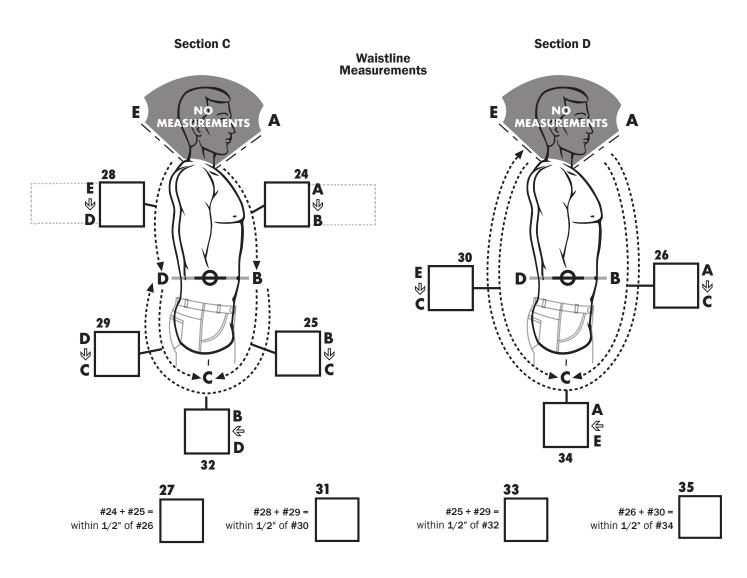


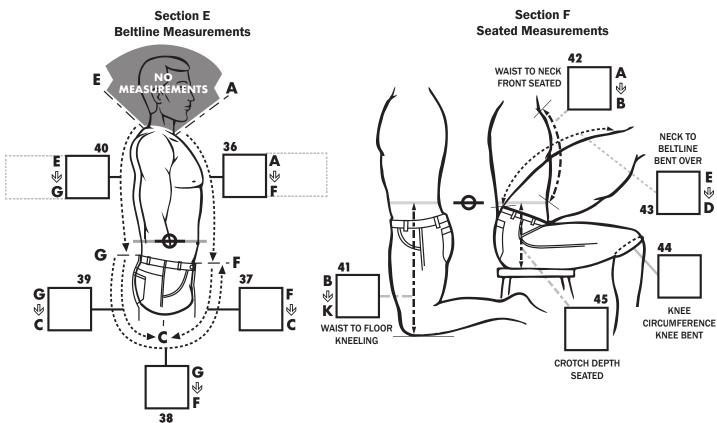
1 Measuring tape

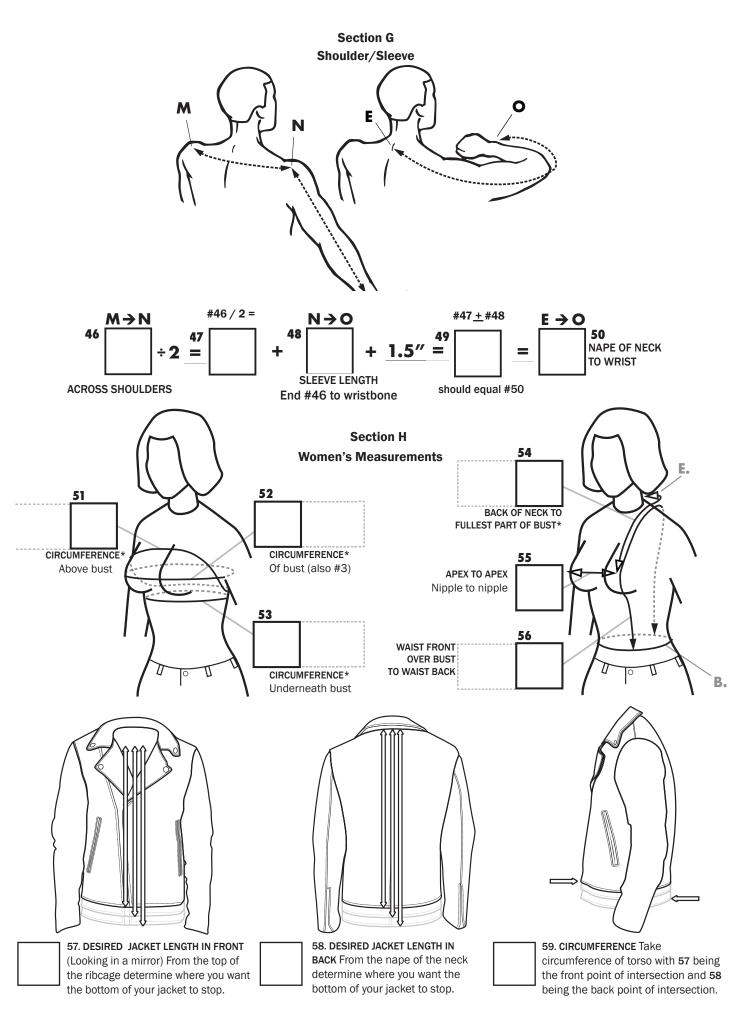


Make sure the band or string around the waist is parallel to the ground (periodically check throughout measurements). Make sure to take measurements along the string or band from the same points each time.









Suit Measurements

Contact Information

Date____/ _____/

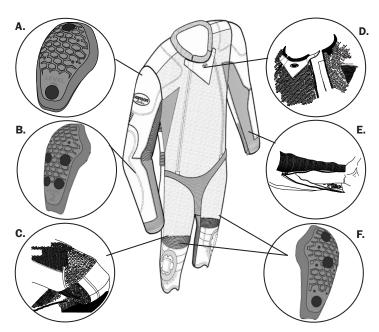
Name			Email		
MALE FE	MALE Height		Weight	Ag	e
Are you a bodybuilder Are there any existing allowed for in the fit of	physical conditions th		Upright	- circle one: TIGHT RIDING POSITION DR Race Tuck RG POSITION - STREE	Laydown
3. Are you measuring over	any braces/armor? If	Yes, describe.	Super Sport	250 GP	Sidecar
4. What brand/model sp	ine pad do you wear	?	Drag Bars	ANDLEBAR POSITION Clip-Ons	- CHECK ONE Low Rise Bars
What type of belly do Please circle the one FLAT MEDIUM L			RACE TUCK	EXTREME TO	CK LAYDOWN
waiting for a IMPOR NOTE: Measure yo	adjustments to be made. RTANT: Please send us Th One full our body, then if you are w	s are off, your suit will Help us eliminate un HREE clear full length frontal, one side profi wearing gear (back bro	ITENTION! I not fit correctly. These chancessary fit issues by prophotos with the measuringle, one rear with arms at sace, knee brace, etc. there and anything that will help	oviding accurate measur g device around your wa side. n measure while wearing	ements. hist. § your brace(s).
MUST BE WEARING A FITTING JEANS AN			QUESTIONS CALL 578-2000	1 1	LASTIC BELT (VMD) NOT MOVE
MEASUR	REMENTS TAKEN BY:				
GUIDE KEY Check if completed				REMEMBER !	7
SECTION A	GUIDE K	(EY	VMD - WAIST		CHECKERED BOX
SECTION B	Specifi	ic .	This is an indicat where the elastic		This is used when you are doing your second
SECTION C	SECTION G		the Vanson Meas rests (at the		measurement over your armor or brace
SECTION D	SECTION H		navel and paralle ground). Put this AFTER you comp	device on	
SECTION E		A	surement #3.	note illea-	
SECTION F					

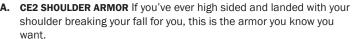
Mark 4 Road Racing Suits

Styles: VE94 - VL94 - V094 - V942 - Standard Features For All Styles

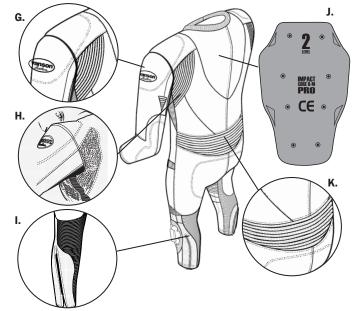
- 1. Spandex beaded collar for no bulk and no restrictions.
- 2. Double-zipper front for ease of entry and smooth aerodynamic fit.
- Side alignment of zippers allows for tighter tuck on bike and better overall fit.
- Laminated front panel improves strength, ventilation and dramatically improves perspiration wicking (available only on double-zippered suits).
- 5. All brass hardware.
- 6. Removable lining via small gauge nylon zippers at elbows, knees, crotch and along main body that allows for partial removal of the main body lining for washing and suit maintenance (elbow-to-wrist and knee-to-ankle lining stitched in and are non-removable).
- Seamless body-hugging Powerstretch™ from wrist to armpit includes cut-out at inner elbow for less bulk. Powerstretch™ at crotch for better comfort and reduced bulk in riding position and behind the legs follows the contour of the calf for comfort.
- 8. Extended and rotated sleeve and ankle zippers allow for easier entry and exit.
- 9. Moisture resistant flexible hip armor.
- Articulated multi-scale spine pad and patented F.A.S. Full Floating Armor System with leather encapsulated hard plastic armor.

- 11. State of the art knee design moves seams away from the knee cap (this eliminates pressure on the knee and increases your movement, comfort, control and improves armor placement for safety).
- **12.** New ergonomic knee expanders are radically shaped longer to eliminate pulling when knee is on asphalt.
- 13. Velcro® area with GP style sliders.
- 14. Raw edge finish at main zippers, wrist zippers and ankle zippers for less bulk.
- Patented shoulders with forward rotated sleeves for even greater mobility and access.
- **16.** New longer vented shoulder expanders for extended movement.
- Properf ventilated leather from shoulders to bottom of the knee expanders for cooling and comfort.
- **18.** Properf Ventilated leather panels on the back of calf from the knee to ankle for better cooling and reduced bulk.
- **19.** Properf back expander for side-to-side motion, comfort and extra ventilation.
- 20. POWERSTRETCH cuffs for comfort in glove.
- 21. Ankle Scoop less bulk in boots.
- 22. Elbow Expanders less pulling when the arm is bent.





- B. CE2 ELBOW ARMOR This gives you protection from the elbow all the way down your ulna. Ultimate arm protection!
- C. KNEE EXPANDER We place these (tough as nails) leather expanders in the section of your knee that begs for extra material to ensure comfort and ease when getting in and out of your tuck.
- D. DOUBLE FRONT ZIPPERS* If you want to be able to tuck with out a bunch of suit digging into your stomach this is for you. (*VO94 only)
- E. FOREARM ZIPPER After a race you're going to want to escape your suit and arm pump makes that even more difficult than it initially was. Our forearm zip goes above the muscle to make disrobing a breeze.
- F. CE2 KNEE ARMOR After cracking your knee on a peg, handle bar, or other hard surface (asphalt) you want protection that has multiple layers of impact dispersion. Our CE2 knee armor does just that.



- G. EXTRA LEATHER LAYER We've seen enough suits to know where to place an extra layer of leather to limit any chances of burning through our hides to yours (on knee, shoulder, elbow, and seat.
- H. SHOULDER EXPANDER When you are in a full tuck the last thing you want is to have the back of your suit pulling your back and your neck.
- POWERSTRETCH Your calves do a lot of work during a race and because of that they sweat and expand. We place kevlar in those spots to expand with, ventilate, and protect the calf.
- J. CE2 SPINE PROTECTOR This is going to allow you to spill and keep on racing. Unfortunately there are a lot of friends out there who suffer back injuries from weak back protection. We did our best to ensure that does not happen to any of our riders.
- K. LOWER BACK EXPANDER When you're in a tuck we want your back to breathe while being protected, thats why we make 3-3.5 oz. perforated leather expanders.

NOTE: GP2 armor is the standard armor iinstalled in all VE93 - VL93 - V093 - V942 Suits. You do have the options to choose Vanson's GP Armor or CE armor when ordering your suit. Refer to the suit style Order Form for armor pricing.

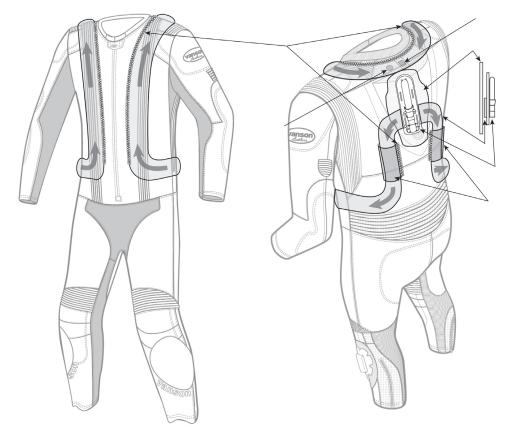
AirPro AirBag System Airflow

The benefits of an Air-Pro airbag system

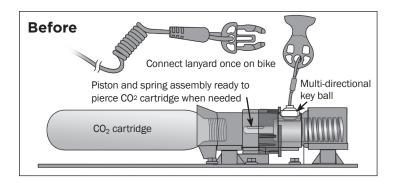
When the time comes (and it will come) and you get pitched from your bike the Air-Pro system is activated when the lanyard detaches from the trigger mechanism inflating the air bag instantly, usually within 0.09 seconds. Once pressurized, the airbag will provide protection to your neck, back, shoulder and ribs. The AirBag is designed to be used with Vanson's full armor for best results. Once inflated the suit will remain that way for about 10 seconds before deflation automatically starts, complete deflation may take a few minutes.

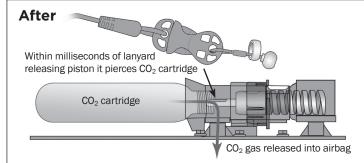
Recharging the Air-Pro airbag system

Once fully deflated you can now recharge/ reset the trigger assembly in just a few minutes. The system is designed to be used multiple times without the need of a factory reset. If in the rare instance the airbag is damaged just call us, in most cases you can purchase a new assembly and install it yourself.



NOTE: AirPro airbag option price will vary depending on whether the Trigger Assembly is mounted in the front of the suit or in the hump. Refer to the suit style Order Form for airbag trigger assembly location and pricing.





AirBags

The AirBag is made of high quality, abrasive resistant polyurethane which provides the best possible shock absorption. Maximum pressure when bag is inflated is 135Kpa (1.3766kg/cm2).

CAUTION: AirBag should not be exposed to temperatures over 50 °C/122 °F. It is possible the bag could punctured, ripped or damaged in an accident if hit with pointed, sharp objects.

CO₂ Cartridge Guide

CO2 cartridges have a long life span, even so we recommend frequent checks. The check consists of weighing your cartridge making sure it falls within +/- 3g equivalent to the weight written on your cartridge.

- 1. CO2 cartridges are single time use.
- 2. Keep and use at the temperature below 40 ° C/104 ° F. Do not keep in the car where the temperature may go up high.
- 3. Cartridges must be used at temperatures over $0^{\circ}\text{C}/32^{\circ}\text{F}$. If stored under $0^{\circ}\text{C}/32^{\circ}\text{F}$ slowly warm up before use.
- Do not let corrosion form on the surface of the cartridge. If corrosion is noticed, replace it immediately.
- 5. Do not cut or puncture the gas cartridge.

- Only install gas cartridges of same size and content supplied by Vanson.
- 7. Once the gas cartridge is installed, don't attempt to turn, loosen or remove it.
- 8. Screw the CO₂ cartridge fully until it seats firmly in the key box but do not over tighten.
- 9. Keep the gas cartridges out of the reach of children.

Custom Racing Suits • Experience the best!

951 Broadway, Fall River, MA 02724 Phone (508) 678-2000 • Fax (508) 677-6773

E-Mail: vanson@vansonleathers.com • Web Site: www.vansonleathers.com

Date and location _

Order Form

After verification of measurements, we guarantee the fit at no extra charge!

Type or print clearly. Fill out all the relevant sections. Be sure to read this form carefully, including the terms and conditions section.

All orders must be signed and accompanied by a 50% deposit. DUE DATE MAY CHANGE WITHOUT NOTIFICATION Prices subject to change without notice before receipt of order.

Suit Style #		Suit Color(s)	Vanson use only
			P.O.#
Salesman's	Pick Up	Order Date	Office Use
#	or Ship		Date Order Received
		Due Date	
Dealer #			

Dealer Name	Add the totals from each section of this form		Vanson Use
Customer's Name (if different from above)	1 Basic Suit	\$	
Shipping Address	2 Options	\$	
City State Zip	3 Graphic Design	\$	
Dealer Phone () Customer W. Phone ()	4 Stripes Etc.	\$	
	5 Letters & Numbers	\$	
Customer II. Frione ()	Custom Fee	\$	
Birth Date/ (used for Cust #) First Race Date Needed//	Total	\$	
Method of Payment: VISA MasterCard AMEX Discover	Asphalt Ins. (+15%)	\$	
Money Order Check Check number	Rush Charge (+20%)	\$	
	MA res.add sales tax	\$	
7 WILEY, BIOGOVOI, VIOTO MAGGICATA II	Credit TOTAL TOTAL	\$	
Exp. Date	Deposit 50%	\$	
Authorizing Signature	Shipping	\$	
Autionizing digitature	BALANCE DUE	\$	

Note: If you change your order after we have received it your changes will affect our scheduling. Changes made after certain production steps will also incur additional charges.

TERMS AND CONDITIONS

All custom orders must be signed and be accompanied by a 50% deposit. This deposit is non-refundable once work has commenced on your order.

A rush service is available for a 20% surcharge on the total price of the garment. This is intended to cover costs related to producing your garment within 15 working days. However, this is not a guaranteed service and is dependent on our existing backlog when your order is received. In the event we are unable to produce your suit within the specified time, the rush charge will be refunded. Accurate measurements are your responsibility.

Alterations due to inaccurate measurements are chargeable to you.

If the balance on the garment is not pre-paid, the garment will ship C.O.D. (cash or certified check) for the balance.

Custom orders are not refundable, if any changes or alterations are required to the garment, it must be returned within 30 days from the date shipped.

All designs submitted or made as a result of this order become the exclusive property of Vanson Leathers Inc. and may not be used for any purpose without the written permission of Vanson Leathers, Inc. Vanson Leathers, Inc. reserves the right to change and modify product specifications.

Note: Florescent and metallic finishes on leather are decorative and are not warrantied by Vanson. All metallic and florescent finishes are light sensitive and may fade in sunlight. All non drum dyed leather, including metallic and florescent finishes, cannot be refinished by Vanson.

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COD-MG-020724