

# **Quality...from Professionals...for Professionals!**

Vanson Leathers understands professional racers. They depend on premium quality protective garments, fast knowledgeable service and styles and graphics to showcase the racer and his or her sponsors.

Vanson Custom Suits are made from top-grain U.S. cowhide approximately **3 1/2 oz.** per square foot and **1.4-1.7 mm**. We are constantly developing new features and experimenting with new materials. This ensures that we can offer the best product and service to professional riders. Vanson offers a complete "menu" of options and lettering styles to choose from, allowing you to design the suit you want.

## How to use this Form

Select the **Style** of suit based on the standard features which meet your racing needs. For each Style, there is a list of available **Options**. These Options are available at an additional cost to the base price of the suit. Select the **Style** then the **Options**. Next, you can **Draw Your Own Design** or choose from the many standard **Graphic** designs we have provided for you. Color selections can be made from Vanson's wide selection of drum-dyed colors.

Sample leather color swatches are available upon request. Remember, you can change colors at any seam line for **no extra charge!** To add a personalized touch to your custom suit use the **Lettering and Logos** section.

Note: Foils and Special Effects leather cost 15% more. Be sure to show the placement of any custom lettering in the spaces provided. Then, using the special Vanson Measuring Device, complete the Take Your Measurements section. Be sure to follow the directions carefully and fill out all the measurements in this section. In order to verify your measurements, it is required that you include your Height, Weight, and Age.

Finally, using the Custom Measuring Guide, take your measurements, complete the form and your order by filling out the **Shipping Information** and adding the cost from each section including any options to determine the **Total Cost** of your suit.

### The Proof is in the Patents

Buying a Vanson suit is purchasing a unique piece of leather working history. Over the years, as we have developed our own, unique way of producing a better quality garment we've come up with entirely new concepts for our riders. As these innovations have been discovered and perfected, they have been patented.

Currently **Vanson holds over 10 unique patents**. These cover everything from the way we set the zippers in our garments for our venting system to our Floating Armor System. Carefully designed for your comfort and safety when working with our superior materials, we always seek to innovate without sacrificing the longevity of our suits.





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# **SMO2** One Piece Moto Suit **Custom Suit** starting from \$1,395

The new SMO2 featuring CE approved armor and a double zipper entry system has set a new benchmark for excellence in super moto racing suits. Standard features include POWERSTRETCH - a VANSON<sup>TM</sup>, specifically woven aramid and high tensile nylon stretch fabric.

# **SM22** Two Piece Moto Suit starting from \$1,495

Same as the one piece Super Moto suit but with the convenience of a full circumference zipper to lock the jacket to the pants. Only available as a single front zippered jacket.

# **Standard Features**

- 1. **PROperf<sup>TM</sup> Ventilation Panels** The front panels of the suits are perforated for flow through ventilation. This feature combined with a perspiration wicking mesh lining will help to keep you comfortable even on the hottest day.
- 2. VANSON™ Powerstretch™ Panels Our Powerstretch™ panels allow for a snug fit with excellent ease of movement. Powerstretch™ has an extremely high tensile strength. This combined with a stretch material results in comfort and strength where you need it most.
- **3. Double-Zipper Front** (Patented) for ease of entry and a smooth aerodynamic fit. Side alignment of zippers allows for tighter tuck on bike, and eliminates "bunching" for a better fit.
- **4. Zip-Free Washable Lining** No more stinky leathers! Now you can unzip the perspiration wicking mesh lining at the arms, legs and along

- the torso for partial removal to wash and dry (lining remains attached at ankle and cuffs).
- **5. CE Approved** Vantech armor-shoulders, elbow/forearms, knee, hips and backpad with high flex to allow a greater range of motion while retaining a high level of safety.
- **6. Combination** of leather and textiles for increased safety while providing a lightweight fatigue reducing motard garment.
- Extra Large Stretch panels in shoulders, back, and knees for maximum range of motion.
- 8. Expanding Waist is standard on the SM22. The waist has adjustable elastic straps with velcro that will give you a perfect fit when pants are not attached to jacket.

## Select Options SMO2 & SM22 Super Moto Suits

Select the options to be added to the basic suit as needed from those listed. Lettering and custom graphics will be specified in later pages.

	AIR-BAG OPTIONS + PARTS		17P	Make removable suit lining permanently sewn in eliminating	20.00 XTRA
	CO2 is released using a lanyard-pull trigger system. The			zippers at the sleeves and lower legs.	
	CO2 cartridge and trigger are mounted either in a rear Hump		17X	No lining at all - raw leather interior of shell	40.00 XTRA
A ID\/	or on the right front chest.	599.00	CARL	Single layer CARBONX lining instead of standard lining.	100.00 XTRA
AIRV	Installed system with Hump and Rear Lanyard Trigger	399.00		Carbonx liners give heat and flame protection.	
	GP2 DIRECT-CONNECT CE ARMOR SYSTEM			PROperf LEATHER - CHANGE AREAS + PANELS to PROperf	
	CE ARMOR is attached to the underside of closed cell pads. This is			PROperf leather is leather that has been machine perforated	
	a velcro direct-connect to the garment shell system. Shaped foam exterior			with small diameter holes spaced closely together. This	
	pads hold CE LEVEL 2 inserts inplace against the wearer for			allows maximum air flow into the garment. PROperf leather	
	maximum protection.			is also softer and more flexible as a result of perforating	
GP21	GP2 shoulder armor using shaped foam pad and CE Armor cap	65.00 PAIR	20Y	PROperf knee expanders	20.00 XTRA
GP22	to provide wide and secure area coverage.	69.00 PAIR	20Z 46F	PROperf back expander - allows ventilation and flexibility PROperf shoulder expanders 50.00 XTRA	20.00 XTRA
<b>3</b> F Z Z	GP2 elbow forearm armor with shaped foam pad and CE ellbow cap to provide large and secure coverage.	09.00 FAIR	401	PROperf shoulder expanders 50.00 XTRA	
GP23	GP2 CE knee armor with shaped pad capped with CE Armor.	65.00 PAIR		POWERSTRETCH NYLON + ARAMID WOVEN PANELS	
	G.P. FLOATING HARD-ARMOR OPTIONS			Powerstretch reduces bulk in the same manner as spandex, but is woven us high strength cordura nylon and aramid to achieve a high resistance to abr	-
	F.A.S. ( Floating Armor System ) is the Vanson patented		кс	Kevlar Cuffs replaces leather at your wrists to reduce	35.00 PAIR
	armor attachment system that allows the armor and garment		""	bulk in your gloves. The cuff is 1.50 in high.	03.00 174110
	to have limited slip which improves safety and comfort.				
PR1	GP shoulder armor for suits	95.00 PAIR		EXPANDER PANEL OPTIONS	
PR2	GP elbow forearm armor	95.00 PAIR		Expander panels are generally made using PROperf leather or Medium w	eiaht
PR3	GP knee armor	95.00 PAIR		Firenze leather to make the expander sections as soft, comfortable and flex	-
			ELEX	Elbow Expanders allow free bending at your elbow and	50.00 PAIR
	JACKET WAISTBAND OPTIONS			reduces the pulling down on your shoulders. CIRCLE:	
42	Add full circumference leather waistband to jacket. Can be	80.00 EACH		HEAVY-MESH(check tech for ok) SOLID-LEATHER PROperf	
	made straight or slightly dipped in the back. Front over-				
	lap is secured by either velcro or snaps. Circle below			EMBROIDERED LOGO + SPONSOR PATCHES	
2C	STRAIGHT BACK DIPPED BACK VELCRO SNAP Add full circumference solid CORDURA waistband to jacket.	40.00 EACH		Personalize your suit with special patches.	
20	Can be made straight or slightly dipped in the back. Front	40.00 EACH	23	Velcro sewn in square on back to accept #24 (Leather Patch)	25.00 EACH
	overlap is secured by either velcro or snaps. Circle below			Square Size approx. 12 in wide x 12 in high (velcro pile)	
	STRAIGHT BACK DIPPED BACK VELCRO SNAP		l	Old School. Vintage.	
			24	Square of leather with strips of velcro to mate up with #23	30.00 EACH
	2 PIECE SUIT JACKET TO PANTS CONNECTION OPTIONS			Square Size approx. 12 in Wide x 12 in High.(Velcro hook)	
	Join a jacket and pants together to make a 2 piece suit.		24	Specify color, price does not include letters & numbers.	10.00 EACH
	Change waist connection details.		26	Sewing on Sponsor Patch(es) provided by customer covered in clear plastic to help keep patch clean. Cost is per patch.	10.00 EACH
1202	Change waist zipper pull direction from Right-to-Left	10.00 XTRA	26B	Sewing on patch - no cover	8.00 EACH
	around torso to Left-to-Right for Left-handed riders.		26C	Chenille VANSON patch - Classic script with flowing "V"	60.00 EACH
			1	Patches are handmade and are approx 13 in to 15 in long x 8 in high	20.00 27.01.
	WRIST DETAILS		26D	VANSON STAR - two color approximately 1/2 in outline	49.00 EACH
	Wrist details are very important to achieving the perfect			Approximate sizes CIRCLE: 15.5 in Wide x 13.75 in High 13 in Wide	
	fit with as little bulk as possible.	00.00 0410		x 11.75 in High - 10.75 in Wide x 10 in High	
11	Velcro security tabs over the zip pull at wrist and/or ankle zippers.  CIRCLE: WRIST ANKLE	20.00 PAIR	26E	RED, WHITE and BLUE - U.S. FLAG Patch - Embroidered by	20.00 EACH
	CIRCLE: WRIST ANKLE			Vanson. Placed on shoulders - always set with star fieldfacing forward.	
	PANT + LOWER LEG + ANKLE DETAILS			Show location in section 4.	
	Pant options for security and comfort		26F	BLACK/GREY - First Responder - U.S. FLAG Patch Embroidered	20.00 EACH
λS	We use a cut-away in the front of your pant cuff to reduce	25.00 PAIR		by Vanson. Placed on shoulders - always set with star field	
	bulk and restriction when you are tucked in race position.	20100 171111	26P	facing forward. Show location in section 4. U.S. Flag - leather patch (approx. 12 in x 8 in)	89.00 EACH
OOT	Boot cut to fit over boots.	25.00 PAIR	201	100% leather flag with full 50 star field sewn to back	07.00 EACH
	Boot-cut flare.		26R	Leather crossed VICTORY checkered flags - sewn on back	85.00 EACH
PEEZ	Fly zipper in racing suits with a double zipper front	30.00 EACH	26\$	Leather VICTORY checkered flag - small for chest/shoulder/glove	60.00 EACH
			26T	Reflective VANSON Oval (rubber Oval)	N/C
	PUCKS / KNEE SLIDERS			Specify location and number in section 4.	
1	Tear-off leather patch to cover knee puck velcro field	40.00 PAIR	26TA	VANSON Competition Oval(s) (vinyl)	N/C
	cover matches suit graphics - includes velcro field			Specify location and number in section 4.	
11. A	Order with 21A and 21B	70.00 0410	26TE	Standard Cloth Embroidered VANSON Oval	N/C
1A	Knee Pucks with Velcro field	79.00 PAIR	0.77	Specify location and number in section 4.	05.00 +6"
21B 21C	Velcro fields for knee pucks (velcro only) Replacement Pucks only. Price per pair	40.00 PAIR 49.00 PAIR	26TL	Leather embroidered VANSON Oval - specify colors	25.00 ACH
	Representations only. The per pull	77.00 IAIK	26V	Specify location and number in section 4.  VANSON V in a circle - vintage Vanson logo from 1974	25.00 EACH
	LINING OPTIONS		20,	Circle is 3.25 in in diameter. Used for chest and shoulders	25.00 EACH
	Lining options flagged as EACH are for full lining options		26VV	VANSON V - vintage Vanson logo from 1974	20.00 EACH
	in addition to the standard linings that come with garment.			V is 1.50 in Wide x 2.25 in High. Used on chest and shoulders.	
7C	Replacement Nylon Mesh Lining. Linings attach at wrist and	60.00 EACH	DVO	Delete VANSON Ovals	100.00 EACH
	ankles. 1 piece suits only. Remove to wash or change.		l —		
	Suit replacement/spare			VANSON LOGO LETTERING	
17G	Replacement Rayon Linings. Linings attach at wrist and	60.00 EACH		Traditional Vanson logos developed for competition leathers	
	ankle. 1 piece suits only. Remove to wash or change.		10	VANSON extra logo-chargeable - show locations in section 4.	15.00 EACH
	Rayon is suggested for cooler weather to help block wind.		10BA	Sized to fit - VANSON - across butt of suit or pants.	15.00 EACH
7H	Replacement CoolMax Lining. Linings are attached at wrist and	60.00 EACH	10BB	Sized to fit - VANSON - across lower back.	15.00 EACH
	ankles. 1 piece suits only. Remove to wash or change. CoolMax is		10BC	Small VANSON embroidered on both ends of collar.	N/C
	suggested for hot humid weather to help when perspiration wicking is desired		10BF	Small VANSON stitched to top sleeves along forearm	PAIR

## Select Options SMO2 & SM22 Super Moto Suits - continued

#	Description of option	Price \$	# Description of option	Price \$
10BS 10BT 10BV	Small VANSON letters stitched to under sleeves Sized to fit - Vanson - stitched to thighs. Small VANSON stitched around lower knee puck velcro field	30.00 PAIR 30.00 PAIR 30.00 PAIR	HUMR Add RADIO cavity to Hump. Includes hollowing out it to contain the radio with earpiece wire pass-through in front face of the hump. Order Hump separately.	•
10F	Sponsor Credit for placing additional "VANSON" on garment	-30.00 N/C	Radio not included.  HUMV SLIPSTREAM Hump enhanced with flow through ventil	ation 190.00 EACH
	HUMP OPTIONS		system from the front of the Hump through airways into	
	Humps were developed to fill in the void behind the helmet and thereby streamline the rider profile. Humps also serve to hide and protect gear such as Air-Bag mechanisms, radios and water camel systems.		HUMW Camel back reservoir holds about 8 fl. oz. of water. V to side of neck where velcro hangers support it. Orde	
HUMP	SLIPSTREAM pad in contoured closed cell non absorbent foam.  Note: SLIPSTREAM pad may limit graphic sizing and availability on some suits and jackets.	190.00 EACH	TOTAL OPTIONS \$	



CALIFORNIA PROP65 WARNING: This product can expose you to chemicals, substances and materials known to the State of California to cause cancer and birth defects or other reproductive harm.

ADVERTENCIA: Este producto puede exponerlo a productos quimicos, substancias y materiales que el estado de California reconoce como causantes de cancer y defectos de nacimiento u otros danos reproductivos.

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